

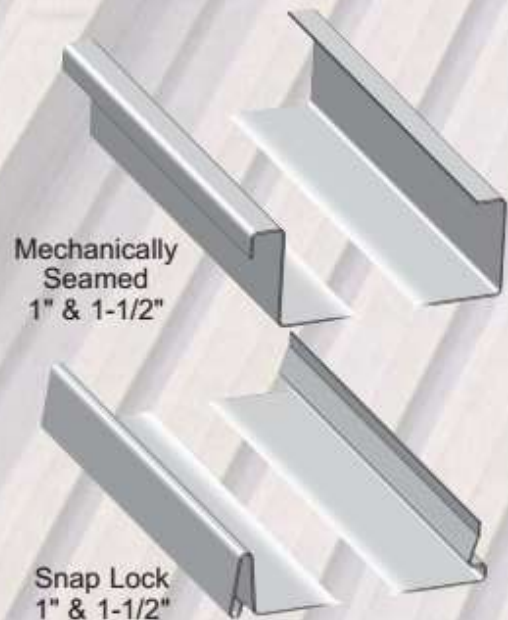
Zimmerman Metals Inc.

Z-PANEL FORM MACHINE **STANDING SEAM ROOF PANELS**



- **Patented Material Handling System:** Independent drive system is always centered on the panel coupled with free spinning forming rollers minimizes oil canning and potential adjustments.
- **ASTM E1592 Tested:** SL1000, SL1500, SS1500 and FF1000 panels.
- **Heavy Duty Construction:** 2" welded tubular steel frame, 304 stainless steel forming rollers, steel components powder coated or Zinc plated for a tough, long lasting finish.
- **Extremely Versatile:** Multiple panels in any width from 12" to 24".
- **Hydraulic System:** Industrial grade system with 17-gallon stainless steel tank.
- **Shear:** Guillotine type, blades and dies manufactured from heat treated tool steel.
- **Profile Change Over:** Advanced design allows tooling change over in approximately one hour.

Multiple Panels **Variable Width**



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Z-PANEL FORM MACHINE

Machine Specifications:

Length: 94"
Height: 22"
Width: 40"
Weight: 2,000 lbs.
Power: 110VAC 1-1/2 hp.
1PH Electric Motor
Drive: Hydraulic/Gear & Chain
Shear: Hydraulic
Coil Width: 16" to 28"
Materials: Steel to 24 ga.
Aluminum to .032"
Copper to 20 oz.

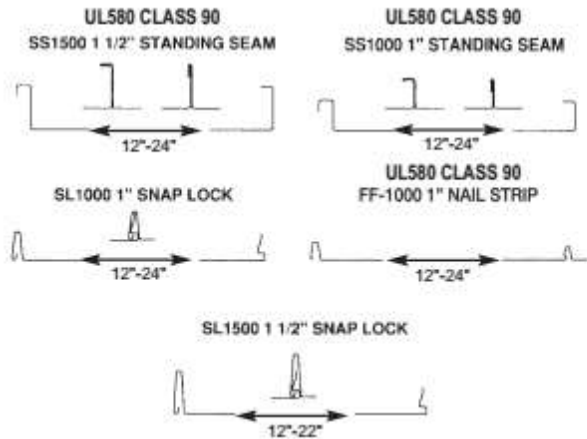
Standard Features:

One Set of Tooling to Form One Profile
304 Stainless Steel Tooling
304 Stainless Steel Stiffening Rib Tooling
Expandable Spool
Limit Switch Measuring Device
Hand Held Remote Controls
Industrial Grade Hydraulic System

Trailer Specifications:

Length: 17'
Height: 48"
Width: 91"
Weight: 4,000 lbs with machine
Axles: Tandem 3,500 lbs. with electric brake
Hitch: 2-5/16" Ball
Tongue Wt.: 450 lbs.

Available Profiles:



Expandable Spool Decoiler



Forming Assembly

Optional Equipment:

Tandem Axle Trailer - see above specifications
Hand Seamer
Electric Double Lock Seamer
Vinyl Cover
50' Variable Height Run Out Stands
Additional Set of Tooling
Gasoline Engine
Digital Batch Controller
Striation Roller Set



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Over 70 Years of Quality Workmanship and Service

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